Stu Blattner, Inc.

Tumi Raise Boring

## **DRILL PIPE**

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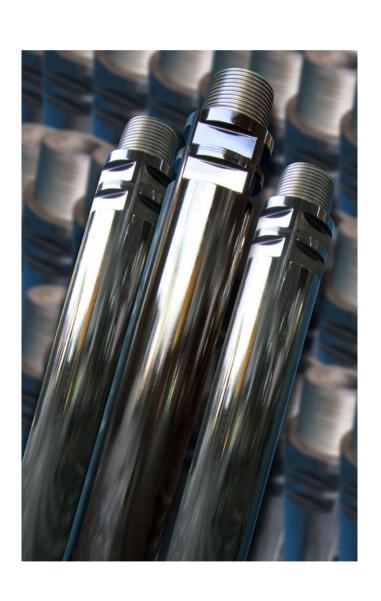
We are conscious of your drill pipe needs and because of that we have our drill pipe manufacture division in Colorado, USA.

Our drill pipes have the advantage of being able to recut the DI-22 threads when necessary, giving them a more useful life. With the same purpose, our 8 1/4", 10 1/4" & 11 1/2" drill pipes have more shoulder area between connections comparing with conventional ones.

MAIN SPECIFICATIONS							
	8 1/4" x 4'						
Drill Pipe Size	10 1/4" x 5'						
Nominal Diameter x Nominal Length (*)	11 1/2" x 5'						
	12 7/8" x 5'						
Motorial (**)	AISI 4330 Mod.						
Material (**)	AISI 4145 H						
Heat Treatment	Quench & Temper						

<sup>(\*)</sup> Nominal length does not include DI-22 thread length. The nominal diameter is the drill pipe outside diameter.

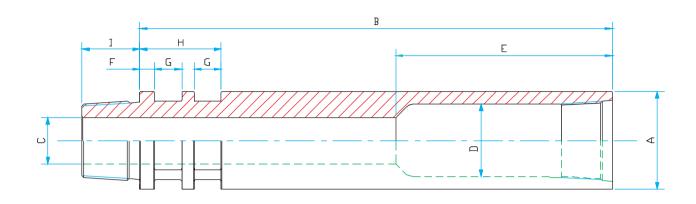
<sup>(\*\*)</sup> AISI 4330 Mod. & AISI 4145 H steels are for high & standard designs respectively.



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Nominal size Shoulder to shoulder length										
Α			В		С		D		E	
in	mm	in	mm	in	mm	in	mm	in	mm	
8 1/4	209.6	48	1,219.2	3 3/4	95.3	6 5/32	156.4	22	558.8	
10 1/4	260.4	60	1,524.0	4	101.6	7 7/16	188.9	30	762.0	
11 1/2	292.1	60	1,524.0	4 3/4	120.7	7 11/16	195.3	30	762.0	
12 7/8	327.0	60	1,524.0	5 7/16	138.1	9	228.6	30	762.0	

Nomin	al size								
Α		F		G		Н		1	
in	mm	in	mm	in	mm	in	mm	in	mm
8 1/4	209.6	1 1/2	38.1	2 3/4	69.9	8 1/4	209.6	5 1/2	139.7
10 1/4	260.4	1 1/2	38.1	2 3/4	69.9	8 1/4	209.6	5 7/8	149.2
11 1/2	292.1	1 1/2	38.1	3 1/2	88.9	10	254.0	6 3/8	161.9
12 7/8	327.0	1 9/16	39.7	3 15/16	100.0	11	279.4	8	203.2

Nominal size			on across ch flat	DI-22	Total leng	th (Ref.)	Weight (Ref.)		
A	Α		mm	Connection	in	mm	pounds	kg	
in	mm	in					P		
8 1/4	209.6	6 5/8	168.3	6 3/4	53 1/2	1,360	480	220	
10 1/4	260.4	8	203.2	8 1/4	65 7/8	1,673	960	440	
11 1/2	292.1	9	228.6	9 1/4	66 3/8	1,686	1,230	560	
12 7/8	327.0	10 1/2	266.7	10 1/2	68	1,730	1,410	640	

AV. GUILLERMO DANSEY 2140 \* LIMA 1 \* (511) 336-7725 \* FAX (511) 336-7842 \* www.tumiraiseboring.com \* PERU 13651 WEST 43rd DRIVE \* GOLDEN, CO 80403 \* (303) 233-2856 \* FAX (303) 274-1634 \* www.stublattner.com \* USA